

# High Ohmic (upto 33 M $\Omega$ ), High Voltage (upto 10 kV) Metal Film Leaded Resistors



SHA

A homogenous film of metal alloy is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned electrolytic copper wires are welded to the end-caps. The resistors are coated with a blue, non-flammable lacquer, which provides electrical, mechanical, and climatic protection.

The encapsulation is resistant to all cleaning solvents in accordance with "MIL-STD 202E, method 215" and "IEC 60068-2-45".

#### FEATURES

- Metal film technology
- High pulse loading (upto 10 kV) capability
- Small size (0207/0411/0617)
- HVR37, HVR68 meets safety requirements of "IEC 60065", "EN 60065", "VDE 0860", "BS 60065"
- Compatible with lead (Pb)-free and lead containing soldering processes
- Lead (Pb)-free and RoHS compliant

#### **APPLICATIONS**

- Power supplies
- Electronic ballast
- White goods
- Television

| TECHNICAL SPECIFICATIONS   |                               |                               |                               |                               |                               |                               |  |
|--|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--|
| DESCRIPTION  | HVR25                         |                               | HVR37                         |                               | HVR68                         |                               |  |
| Resistance Range   | 100 kΩ to<br>22 MΩ            | 100 kΩ to<br>10 MΩ            | 100 kΩ to<br>33 MΩ            |                               |                               | ) kΩ to<br>) MΩ               |  |
| Resistance Tolerance   | ± 5 %<br>E24 series           | ± 1 %<br>E24/E96 series       | ± 5 %<br>E24 series           | ± 1 %<br>E24/E96 series       | ± 5 %<br>E24 series           | ± 1 %<br>E24/E96 series       |  |
| Temperature Coefficient  |                               |                               | ± 200                         | ppm/K                         |                               |                               |  |
| Climatic Category<br>(LCT/UCT/days)  | 55/155/56                     |                               |                               |                               |                               |                               |  |
| Rated Dissipation P70  | 0.2                           | 5 W                           | 0.5 W                         |                               | 1 W                           |                               |  |
| Maximum Permissible Voltage:   |                               |                               |                               |                               |                               |                               |  |
| DC   | 1600 V                        |                               | 3500 V                        |                               | 10 000 V                      |                               |  |
| RMS  | 1150 V 2500 V                 |                               | 7000 V                        |                               |                               |                               |  |
| Basic Specification  |                               |                               | IEC 60115-1 a                 | nd IEC 60115-2                |                               |                               |  |
| Maximum Resistance Change at $P_{70}$ for Resistance Range,<br>$\Delta R$ max., after: |                               |                               |                               |                               |                               |                               |  |
| Load (1000 h)  | ± (5 % <i>R</i><br>+ 0.1 Ω)   | ± (1.5 % <i>R</i><br>+ 0.1 Ω) | ± (5 % <i>R</i><br>+ 0.1 Ω)   | ± (1.5 % <i>R</i><br>+ 0.1 Ω) | ± (5 % <i>R</i><br>+ 0.1 Ω)   | ± (1.5 % <i>R</i><br>+ 0.1 Ω) |  |
| Climatic Tests   | ± (1.5 % <i>R</i><br>+ 0.1 Ω) |  |
| Resistance to Soldering Heat   | ± (1 % <i>R</i><br>+ 0.1 Ω)   |  |





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#### 12NC INFORMATION FOR HISTORICAL CODING REFERENCE ONLY

- The resistors have a 12 digit ordering code starting with 2306
- The next 4 or 5 digits indicate the resistor type and packaging
- For 5 % tolerance the last 3 digits indicate the resistance value:
  - The first 2 digits indicate the resistance value
  - The last digit indicates the resistance decade in accordance with table
- For 1 % tolerance the last 4 digits indicate the resistance value:
- The first 3 digits indicate the resistance value
- The last digit indicates the resistance decade in accordance with table

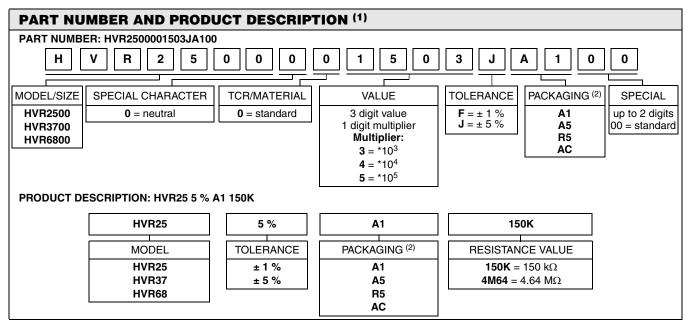
#### Last Digit of 12NC Indicating Resistance Decade

| RESISTANCE<br>DECADE (5 %)       | RESISTANCE<br>DECADE (1 %)       | LAST DIGIT |  |
|----------------------------------|----------------------------------|------------|--|
| 100 k $\Omega$ to 910 k $\Omega$ | 100 k $\Omega$ to 976 k $\Omega$ | 4          |  |
| 1 M $\Omega$ to 9.1 M $\Omega$   | 1 M $\Omega$ to 9.76 M $\Omega$  | 5          |  |
| $\geq$ 10 M $\Omega$             | $\geq$ 10 M $\Omega$             | 6          |  |

#### 12NC Example

HVR25, 150 k $\Omega,$  ± 5 %, ammopack 1000 pieces is 2306 241 13154

|             |            |           | ORDERING CODE 2306 |                                 |        |        |  |  |
|-------------|------------|-----------|--------------------|---------------------------------|--------|--------|--|--|
| DESCRIPTION |            |           | BA                 | BANDOLIER<br>ON REEL            |        |        |  |  |
| TYPE        | TAPE WIDTH | TOLERANCE | 500 UNITS          | 500 UNITS 1000 UNITS 5000 UNITS |        |        |  |  |
| HVR25       | 52.5       | ± 5 %     | -                  | 241 13                          | 241 53 | 241 23 |  |  |
| HVR25 52.5  | ±1%        | -         | 241 8              | 241 7                           | 241 6  |        |  |  |
|             | 50 F       | ± 5 %     | -                  | 242 13                          | -      | 242 23 |  |  |
| HVR37       | 52.5       | ±1%       | -                  | 242 8                           | -      | 242 6  |  |  |
| HVR68       | 63.0       | ± 5 %     | 244 13             | -                               | -      | -      |  |  |
| HVH00 03.0  | ±1%        | 244 8     | -                  | -                               | -      |        |  |  |



#### Notes

<sup>(1)</sup> The PART NUMBER is shown to facilitate the introduction of the unified part numbering system

<sup>(2)</sup> Please refer to table PACKAGING, see next page

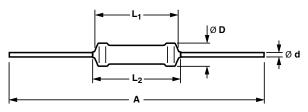


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| PACKAGING |        |      |              |          |  |  |  |
|-----------|--------|------|--------------|----------|--|--|--|
| MODEL     | RE     | EL   | вох          |          |  |  |  |
| MODEL     | PIECES | CODE | PIECES       | CODE     |  |  |  |
| HVR25     | 5000   | R5   | 1000<br>5000 | A1<br>A5 |  |  |  |
| HVR37     | 5000   | R5   | 1000         | A1       |  |  |  |
| HVR68     | -      | -    | 500          | AC       |  |  |  |

#### DIMENSIONS

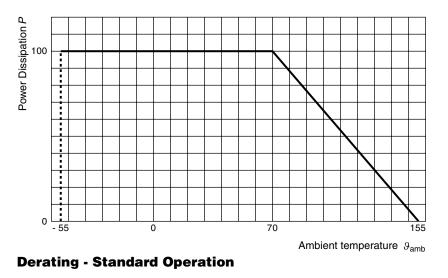


| DIMENSIONS - resistor types, mass and relevant physical dimensions |                             |                             |                           |                 |            |                         |  |
|--|-----------------------------|-----------------------------|---------------------------|-----------------|------------|-------------------------|--|
| ТҮРЕ   | L <sub>1 min.</sub><br>(mm) | L <sub>2 min.</sub><br>(mm) | D <sub>max.</sub><br>(mm) | Ø d<br>(mm)     | A<br>(mm)  | MASS (g)/<br>100 pieces |  |
| HVR25  | 6.5                         | 7.5                         | 2.5                       | 0.58 ± 0.05     | 52.5 ± 1.5 | 22                      |  |
| HVR37  | 10                          | 12                          | 4                         | 0.80 ± 0.03     | 52.5 ± 1.5 | 50                      |  |
| HVR68  | 16.7                        | 19.5                        | 5.2                       | $0.80 \pm 0.03$ | 63.0 ± 1.5 | 110                     |  |

#### MARKING

The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC 60062 "Color code for fixed resistors". Standard values of nominal resistance are taken from the E24 and E24/E96 series for resistors with a tolerance of  $\pm 5$  % or  $\pm 1$  % respectively. The values of the E24/E96 series are in accordance with IEC 60063. Yellow and grey are used instead of gold and silver because metal particles in the lacquer could affect high-voltage properties.

#### FUNCTIONAL PERFORMANCE



Maximum dissipation ( $P_{max}$ ) in percentage of rated power as a function of ambient temperature ( $T_{amb}$ )

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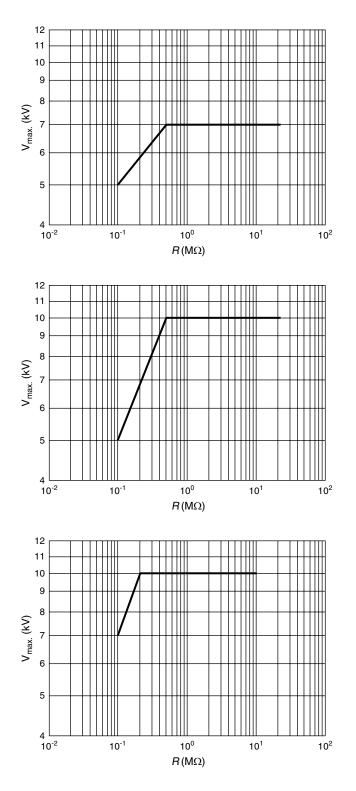
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#### **PULSE LOADING CAPABILITY**

#### Note

• Maximum allowed peak pulse voltage in accordance with "IEC 60065 chapter 14.1"; 50 discharges from a 1 nF capacitor charged to  $V_{max}$ ; 12 discharges/min



**HVR25** Δ*R* ± (4.0 % *R* + 0.1 Ω)

**HVR37** For 5 % tolerance  $\Delta R \pm (4.0 \% R + 0.1 Ω)$ For 1 % tolerance  $\Delta R \pm (2.0 \% R + 0.1 Ω)$ 

**HVR68** Δ*R* ± (2.0 % *R* + 0.1 Ω)



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#### **TESTS AND REQUIREMENTS**

Essentially all tests are carried out in accordance with the schedule of IEC 60115-1, category 55/155/56 (rated temperature range - 55 to + 155 °C; damp heat, long term, 56 days) and along the lines of IEC 60068-2; "Recommended basic climatic and mechanical robustness testing procedure for electronic components" and under standard atmosphere conditions according to IEC 60068-1 subclause 5.3, unless otherwise specified. In some instances deviations from IEC recommendations were necessary for our specified method.

| IEC<br>60115-1 | IEC<br>60068-2<br>TEST | TEST  | PROCEDURE  |             | REQUIREMENTS<br>MISSIBLE CHANGE (            |       |
|----------------|------------------------|---|--|-------------|--|-------|
| CLAUSE         | METHOD                 |   |  | HVR25       | HVR37  | HVR68 |
| 4.8            | -                      | Temperature<br>coefficient                      | Between<br>- 55 °C and + 155 °C  | ± 200 ppm/K |  |       |
| 4.25.1         | -                      | Endurance at 70 °C                              | 1000 h;<br>loaded with Pn or V <sub>max.</sub> ;<br>1.5 h ON; 0.5 h OFF  |             |  |       |
|                |                        |   | for 5 % tolerance  |             | $\pm$ (5 % <i>R</i> + 0.1 Ω)                 |       |
|                |                        |   | for 1 % tolerance  |             | ± (1.5 % <i>R</i> + 0.1 Ω)                   |       |
| 4.24           | 3 (Ca)                 | Damp heat,                                      | 56 days; 40 °C;<br>90 % to 95 % RH<br>loaded with 0.01 Pn  |             |  |       |
|                |                        | steady state                                    | for 5 % tolerance  |             | $\pm$ (5 % <i>R</i> + 0.1 Ω)                 |       |
|                |                        |   | for 1 % tolerance  |             | $\pm (1.5 \% R + 0.1 \Omega)$                |       |
| 4.23           |                        | Climatic sequence                               |  |             |  |       |
| 4.23.2         | 2 (Ba)                 | Dry heat  | 16 h, 155 °C   |             |  |       |
| 4.23.3         | 30 (Db)                | Damp heat,<br>cyclic                            | 24 h; 25 °C to 55 °C<br>90 % to 100 % RH; 1 cycle  |             | ± (1.5 % <i>R</i> + 0.1 Ω)                   |       |
| 4.23.4         | 1 (Aa)                 | Cold  | 2 h, - 55 °C   |             | _ (,   |       |
| 4.23.6         | 30 (Db)                | Damp heat,<br>(accelerated)<br>remaining cycles | 5 days; 25 °C to 55 °C<br>90 to 100 % RH   |             |  |       |
| 4.19           | 14 (Na)                | Rapid change of temperature                     | 30 min at LCT;<br>30 min at UCT;<br>LCT = - 55 °C;<br>UCT = 155 °C;<br>5 cycles  |             | No visual damage<br>± (1 % <i>R</i> + 0.1 Ω) |       |
| 4.13           | -                      | Short time overload                             | Room temperature;<br>dissipation 6.25 x Pn<br>(voltage not more than 2 x<br>limiting voltage,<br>10 000 V <sub>max.</sub> );<br>10 cycles 5 s ON and 45 s OFF<br>for 5 % tolerance |             | ± (2 % <i>R</i> + 0.1 Ω)                     |       |
|                |                        |   | for 1 % tolerance  |             | ± (1 % <i>R</i> + 0.1 Ω)                     |       |
| 4.12           | -                      | Noise   | "IEC 60195"  | Max. 5 µV/V | Max. 2.5                                     | μV/V  |
| 4.16           | 21 (U)                 | Robustness of terminations:                     |  |             |  |       |
| 4.16.2         | 21 (Ua1)               | Tensile all samples                             | Load 10 N; 10 s  |             | No damage                                    |       |
| 4.16.3         | 21 (Ub)                | Bending half number<br>of samples               | Load 5 N; 4 x 90°  |             | $\pm (1 \% R + 0.1 Ω)$                       |       |
| 4.16.4         | 21 (Uc)                | Torsion other half of<br>samples                | 3 x 360° in opposite direction   |             |  |       |



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| PERFO          | PERFORMANCE            |                                 |   |  |       |              |  |
|----------------|------------------------|---------------------------------|---|--|-------|--------------|--|
| IEC<br>60115-1 | IEC<br>60068-2<br>TEST | TEST                            | PROCEDURE   | REQUIREMENTS<br>PERMISSIBLE CHANGE (\(\triangle R))    |       | (Δ <b>R)</b> |  |
| CLAUSE         | CLAUSE METHOD          |                                 |   | HVR25  | HVR37 | HVR68        |  |
| 4.22           | 6 (Fc)                 | Vibration                       | Endurance by sweeping;<br>10 Hz to 500 Hz;<br>displacement 1.5 mm or<br>acceleration 10 g;<br>6 h (3 x 2 h)                     | ± (1.0 % <i>R</i> + 0.1 Ω)                             |       |              |  |
| 4.17           | 20 (Ta)                | Solderability<br>(after ageing) | 16 h at 155 °C;<br>immersed in flux 600,<br>leads immersed 2 mm in<br>solder bath at<br>$(235 \pm 5)$ °C for<br>$(2 \pm 0.5)$ s | Good tinning<br>(≥ 95 % covered);<br>no visible damage |       |              |  |
| 4.18           | 20 (Tb)                | Resistance to soldering heat    | Solder bath method;<br>(350 ± 10) °C;<br>6 mm from body 3 s   | ± (1 % <i>R</i> + 0.1 Ω)                               |       |              |  |
| 4.29           | 45 (XA)                | Component solvent resistance    | lsopropyl alcohol;<br>MIL STD 202E  | No visible damage                                      |       |              |  |
| 4.6.11         | -                      | Insulation resistance           | 500 V <sub>DC</sub><br>during 1 min,<br>V-block method  | $R_{ m ins}$ min. 10 <sup>4</sup> M $\Omega$           |       |              |  |
| 4.7            | -                      | Voltage proof on<br>insulation  | 700 V <sub>RMS</sub><br>during 1 min,<br>V-block method   | No flashover or breakdown                              |       |              |  |



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